

Блоки управления горелками дополнительные ZUZ

Технические характеристики

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C-Level-Controller Carbo 100

Special features:

- Vacuum fluorescent display
- Calculates C-level from the residual oxygen or CO₂-content in furnace atmospheres
- Menu-guided operation
- High safety in operation by galvanic separation of all inputs
- Optional connection of two thermocouples Type "K" or "S"
- Additional input for CO-analyzer
- External programmer linking possible
- Use with motorized gas valve or gas- and air solenoid valve
- Control output for proportional valve
- Recorder output
- Foil equalizing
- Direct numerical data on display
- Relay outputs with 16 A capacity

Function:

The **Carbo 100** is an intelligent C-Level-Controller for connecting different types of sensors. The unit calculates the C-level from input signals and controls the C-level.

This controller offers a favourably priced system for controlling carbon potentials in heat treatment furnaces.

The system still contains the facilities offered by more expensive systems, such as actual C-level value correction. The investment is soon amortized even on smaller furnaces.

Parameter (fixed values):

CO content if CO analyzer is not connected
Correction data (e.g. foil test)
Correction factors L-probe
Temperature correction factor

Actual value correction:

To eliminate measuring errors and deviations due to special conditions in the furnace, a correction of the calculated C-level which is based on foil samples, is provided.

Control panel housing Made of sheet-steel.
Fixed by brackets.

Dimensions:

Front panel: 144 x 144 mm (hwx)

Housing including connector: 109 x 109 x 210 mm (hxwxh)

Cut-out in front panel: 113 x 113 mm (hwx)

Weight:

approx. 1.5 kg

Protection type:

IP 50 according to DIN 40050

Climate:

Storage: -10...+70 °C

Operation: 0...+50 °C

5...95 % relative humidity, non condensing

Auxiliary voltage:

24 Vdc ±10 %

Power consumption:

approx. 15 Watt

Analog outputs:

C-level: 0...1,5 %C → 0...20 mA or 4...20 mA (Recorder output)

y-output Gas: 0...10 V

y-output Air: 0...10 V

Digital outputs:

2 output controls max. 250 V / 1 max. 16 A, AC 1

Probe flushing max. 250 V / 1 max. 16 A, AC 1

Soot limit alarm max. 250 V / 1 max. 16 A, AC 1

"open collector" max. 30 mA / 30 V

Needed Accessories:

- Power supply 24 V

Optional Accessories:

-

All specifications subject to change without prior notice.



Digital C-Level Controller* E5AK-AA2-500 as position proportional with magnet valve for gas and air

Special features:

- **Self-optimizing
PID controller parameter (Fuzzy Logik)**
- **High accuracy (+-0,2%)**
- **Exchangeable output modules**
- **2 freely definable alarm outputs**
- **Ext. setpoint input 4...20 mA**
- **Modular structure**
- **Serial communications function to the
RS-232C or RS422 or RS-485
and transfer procedure (4...20 mA)**
- **Applicable as position proportional with
magnet valve for gas and air**

Technical Data:

Construction:

Plastic housing for control panel installation

Protection according:

Front panel: NEMA4 for indoor use
(IP66 equivalent)

Backside panel: IEC IP20

Clamps: IEC IP00

Dimensions:

96 x 96 x 115 mm (wxhxd)

Weight:

0,45 kg

Front panel cut-out:

92 x 92 mm (wxh)

Connection:

Screw connection

Wire cross section: max. 2,5 mm

Auxiliary Voltage:

100 to 240 Vac, -15 +10 %, 50/60 Hz

Power consumption:

approx. 16 VA

Climate:

Storage : -25...+65 °C

Operation: -10...+50 °C

35 to 85 % relative humidity, non condensing

* C-Level controlling in connection with
intelligent transmitter Carbo 15 or Carbo 47.

Technical Data:

Displays:

2 four-digit, 7-segment displays for PV and SV

Digit height:

PV = 15 mm red

SV = 11 mm green

Output 1:

Direkt connection with Carbo 15 or Carbo 47

Output 2:

Remote setpoint 4...20 mA ($R_i = 150 \text{ Ohm}$)

Controller output:

- Relay output (potential free contact, approx. 250 Vac, 3 A) type adjusting motor controller)

Alarm output:

2 alarm outputs

with respectively 11 differs alarm mode

Setting type:

Digital setting with function keys

Other features:

- Key locking
- Sensor adjustment
- Setpoint shift
- Output selectable for normal and reverse operation
- Upper and lower limit value for the setpoint
- Three-point controller configuration

Functions:

- Manual mode
- Setpoint-Limiter
- Input digital filter
- Input shift
- Run / Stop
- Security

Options:

- Controller output modules
- Interface modules
- dig. Inputs (for approx. 4 Setpoints)



Digital Controller with Fuzzy-Logic E5AK

Special features:

- Self-optimizing PID controller with adjustable Fuzzy-quota
- High accuracy (+-0,2%)
- Exchangeable output modules
- 3 freely definable alarm outputs
- Ext. setpoint input 4...20 mA
- Modular structure
- 100 ms identificationtime for analog inputs
- Fuzzy-Self-Tuning
- Adjustment remote setpoint input
- Serial communications function to the RS-232C or RS422 or RS-485 and transfer procedure (4...20 mA)
- Position-proportional type
- Heat/-Cool control
- Controller with program is possible

Technical Data:

Construction:

Plastic housing for control panel installation

Protection according:

Front panel: NEMA4 for indoor use
(IP66 equivalent)

Backside panel: IEC IP20

Clamps: IEC IP00

Dimensions:

96 x 96 x 115 mm (wxhxd)

Weight:

0,45 kg

Front panel cut-out:

92 x 92 mm (wxh)

Connection:

Screw connection

Wire cross section: max. 2,5 mm

Auxiliary Voltage:

100 to 240 Vac, -15 +10 %, 50/60 Hz

Power consumption:

approx. 16 VA

Technical Data:

Climate:

Storage : -25...+65 °C
Operation: -10...+50 °C
35 to 85 % relative humidity, non condensing

Displays:

2 four-digit, 7-segment displays for PV and SV

Digit height:

PV = 15 mm red
SV = 11 mm green

Output 1:

- Thermocouples Type K, J, T, E, L, U, N, R, S, B, W or PLII
- Reference thermocouples JPt 100, PT100
- Voltage output:
0...5 V, 1...5 V, 1...10 V, ($R_i > = 1 \text{ MOhm}$)
- Current input:
0...20 mA, 4...20 mA ($R_i = 150 \text{ Ohm}$)

Output 2:

Remote setpoint 4...20 mA ($R_i = 150 \text{ Ohm}$)

Controller output:

(depending on the built-in module)
relay output
SSR output
voltage output (aktiv, Puls, 12 Vdc or 24 Vdc
[NPN] / 24 Vdc [PNP])
current output (4...20 mA or 0...20 mA)

Alarm output:

approx. 3 alarm outputs with 11 differs Alarmmodi
(two-point-controller)

Setting type:

Digital setting with funktion keys

Regelverhalten:

ON/OFF or PID control with autotuning
Proportional: 0,1...999,9 % FS
Integralltime: 0...3999 s
Differential: 0...3999 s

Other features:

- Key locking
- Sensor adjustment
- Setpoint shift
- Output selectable for normal and reverse operation
- Upper and lower limit value for the setpoint
- Three-point controller configuration

Functions:

- Manual mode
- Heat-/Cool control
- Setpoint-Limiter
- Alarm heater burnout detection
- Setpoint-ramp
- MV-Limiter
- MV change rate limiter
- Input digital filter
- Input shift
- Run / Stop
- Security

Options:

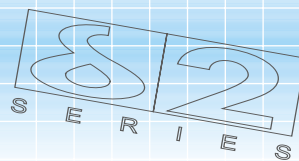
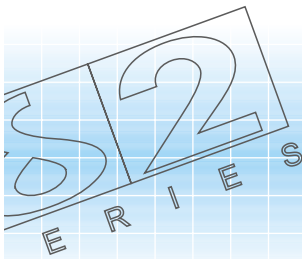
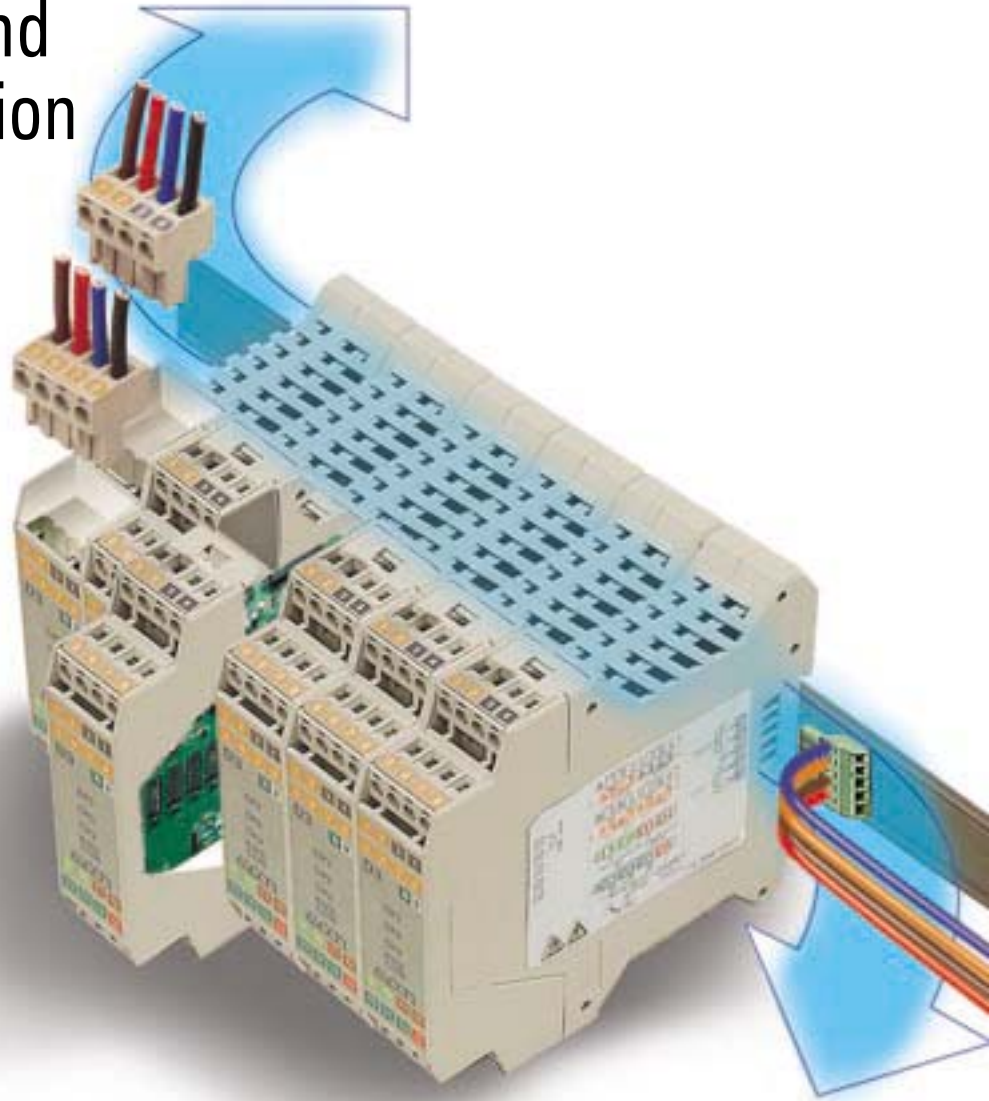
- Controller output modules
- Interface modules
- dig. Inputs (for approx. 4 Setpoints)



deltadue® series DIN rail mounting modules for control and data acquisition



- Process controllers
- Temperature controllers
- Transmitters with alarms
- I/O modules



A few possible solutions

delta^{due}® series DIN rail mounting modules for control and data acquisition

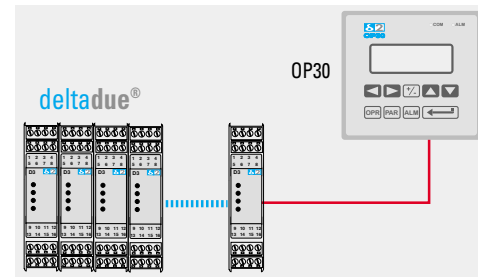
ASCON process control experience, together with the constant need for integration and the evolution of distributed control strategies have brought to a new product series, delta^{due}®, combining control and acquisition modules with transmitters.

These modules can accomplish different functions and are easily integrated, as they can be either mounted in control panels or on the machine, favouring both the development of more compact control panels and a better "geographic" distribution. Thanks to the filed bus technology, these modules can be easily combined with Operator Panels, PLCs, and PCs.

An easy to use and intuitive software is provided for module configuration from PC.

Distributed Control – Local Control

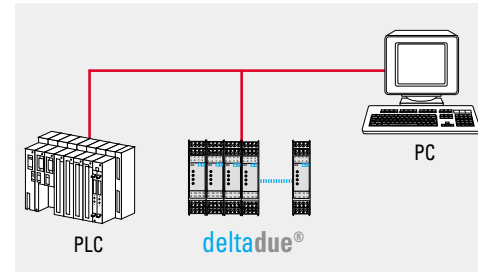
- Machines and small plants control
- Control and monitoring through dedicated Operator's Panel
 - Alarm management and trip logics
 - Modularity and flexibility
 - Easy mounting and wiring



Distributed Control – Central Control

Plants automation with highly integrated control functions

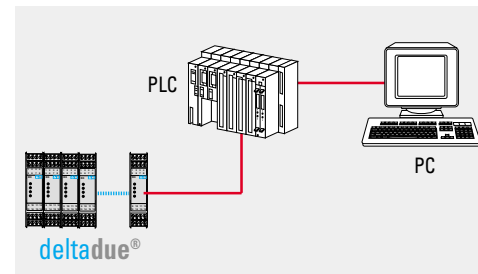
- Dedicated modules for critical controls
- Advanced process controls
- Hot swapping modules
- Standard protocol communication buses



High Integration – Distributed Control

Integrated automation of complex plants

- Control system optimised dimensioning
- Geographic distribution of system components
- Integration of control and automation functions
- Managing of safety and redundancy strategies



As all ASCON's products series, delta^{due}® is manufactured in accordance with the ISO 9001 Certified Total Quality System. High immunity to electromagnetic disturbance, together with ASCON products reliability, have enabled us to extend product warranty up to three years.

delta^{due}®

S E R I E S 2

D I S T R I B U T E

Allows great versatility

- Small size integrated modules
- Multiple functions in a single unit
- Identical positions of terminals/signals
- One only configuration software for all models
- TC-TR-mV-mA universal input
- Auxiliary power supply for transmitters.

Temperature controllers
 Process controllers
 Transmitters
 I/O modules
 Communication interfaces



...and total integration...

- Inside control panel/machine-mounted
- Remote/centralized
- RS485/CanBus
- Communication interface.



... reduces wiring errors and installation time ...

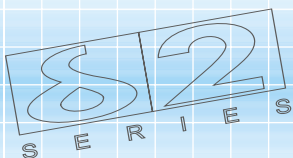
- DIN-rail quick mounting
- Less connections thanks to a single Bus for both power supply and communications
- Less connections thanks to a single Bus for both power supply and communication
- Reduced wiring errors thanks to polarized plugs and coloured tags, for a much easier signal identification
- Electrical safety increased by low voltage power supply and high immunity from noises
- Quickly and easily replaceable, even with instruments under power, without the interruption of communications (Hot Swapping).



... beats down costs



- Reduces the total volume of the panel thanks to its compact size
- Significant reduction in man/hours for installation, maintenance and training
- Unified operator interface
- Optimisation of the PLC without no addition of expensive auxiliary modules.



D C O N T R O L

Control modules

Universal inputs and outputs

The modules can be connected to any type of sensor (including infrared) and signal 0/4...20 mA or 50 mV, linear and non linear, also with custom linearisation. All types of outputs are provided (relay, SSR, digital, mA). They can be used for control, re-transmission, and alarms. The control function is guaranteed by a PID algorithm with overshoot control for discontinuous control, continuous control, or for valve drive, with two alarms that can be configured in the normal, latching, or blocking mode.

Digital input

A digital input "IL", which can be freely associated with one of the following functions, is always available to increase the level of automation:

- Measure hold
- Stored Setpoint selection
- Auto/Man mode change
- Timer activation.

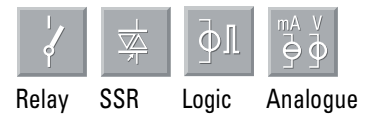
Current transformer input

The input from CT option allows to read the load current and in case of defects to activate an alarm.

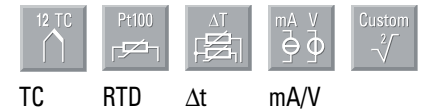
The alarm is activated both if the load current drops below the threshold in the "on" phase, and in the presence of current in the off phase (>3% of the scale field).



Outputs



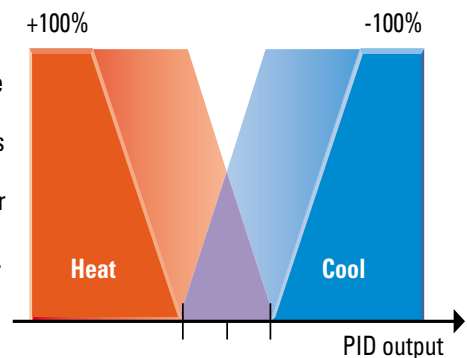
Inputs



Heat/cool control

The PID algorithm controls two separate independent outputs, one of which controls heating while the other controls cooling.

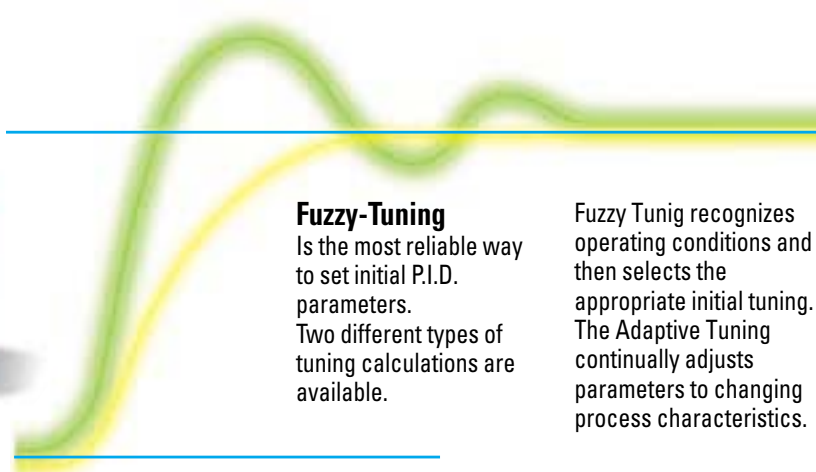
Heating and cooling can be separated or overlapped. The cool action can be corrected through the relative cool gain. The two outputs can be limited separately.



Fuzzy-Tuning

Is the most reliable way to set initial P.I.D. parameters. Two different types of tuning calculations are available.

Fuzzy Tuning recognizes operating conditions and then selects the appropriate initial tuning. The Adaptive Tuning continually adjusts parameters to changing process characteristics.

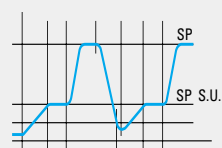


Special functions

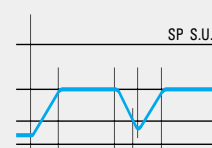
The **delta**due® line incorporates the two special optional functions of Start-up and Timer, avoiding the use of additional timers and reducing direct (Timer) and indirect (installation and cabling) costs. What is more, the output inhibition function can be activated, allowing to interrupt control at any time (from the serial communications), while maintaining the acquired variable indication without having to remove the current.

Start-up

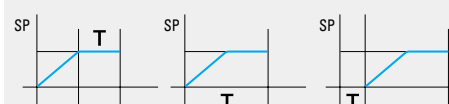
SP Start-up < SP



SP Start-up >= SP



Timer



Fuzzy-Tuning

The highly sophisticated Fuzzy tuning feature has two initial "one shot" tuning modalities and an automatic system, which selects the optimal solution based on process conditions.

Compact and... more



Time proportioning,
continuous and valve
drive control



Fuzzy tuning,
automatic selection
of the best tuning
method



Continuous isolated
control (D3) or
retransmission
output



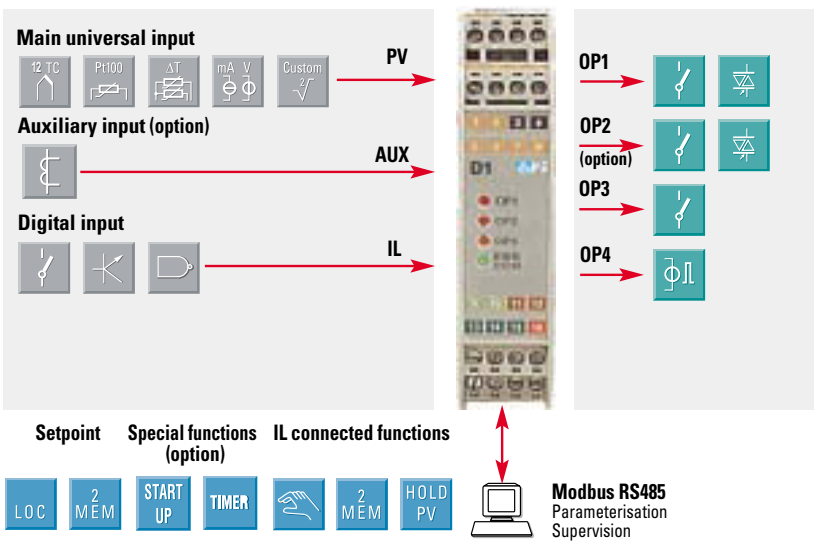
Start-up



Timer

D1 line

Resources



Operating mode

	Control	Alarms		
1	Single action	OP1		OP2 OP3
2		OP4		OP1 OP2 OP3
4	Double action (option)	OP1 OP2		OP3
5		OP1 OP4		OP2 OP3
6		OP4 OP2	OP1	OP3

Fuzzy tuning with automatic selection



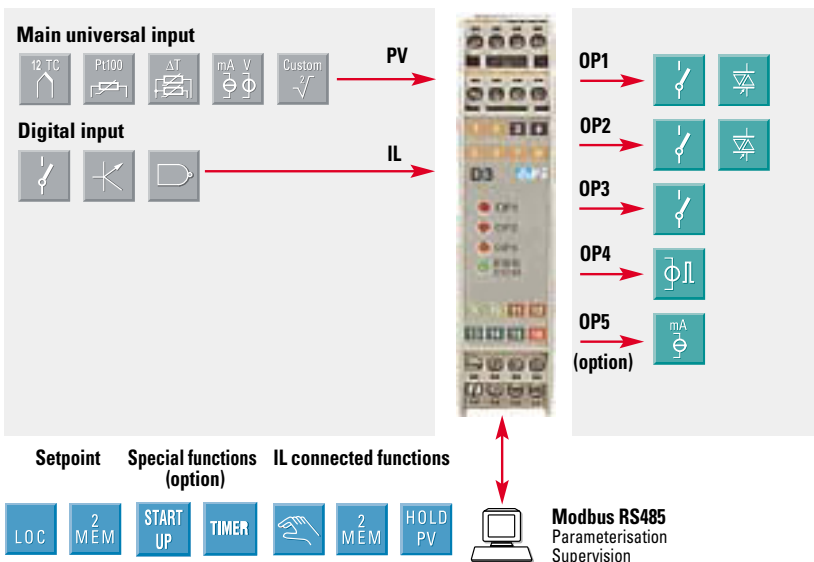
One shot
Auto tuning



One shot
Natural Frequency

D3 line

Resources



Operating mode

	Control	Alarms			Retransmission	
1	Single action	OP1		OP2 OP3	PV/SP OP5	
2		OP4		OP1 OP2 OP3	OP5	
3		OP5		OP1 OP2 OP3		
4	Double action	OP1 OP2		OP3	OP5	
5		OP1 OP4		OP2 OP3	OP5	
6		OP4 OP2	OP1		OP3	OP5
7		OP1 OP5		OP2 OP3		
8		OP5 OP2	OP1		OP3	
9		OP5 OP4	OP1 OP2	OP3		
10	Valve (Opt.)	OP1 OP2		OP3	OP5	

Fuzzy tuning with automatic selection



One shot
Auto tuning



One shot
Natural Frequency

Data acquisition modules

The acquisition modules can be used as a simple digital **interface**.
If provided with the 0/4...20 mA output option, they can be used as **transmitters** or as **isolators** of analogic signals.

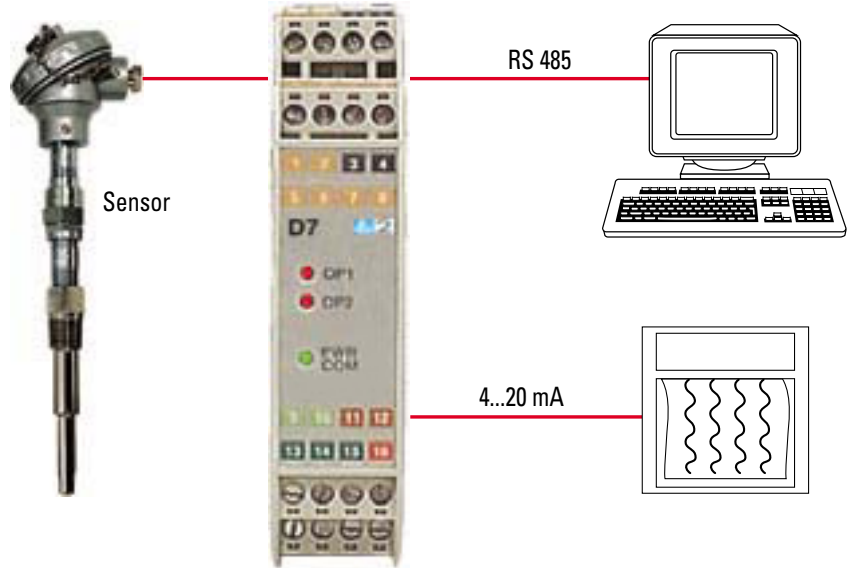
Universal input ...

They can be connected to any type of sensor (including infrared) or to 0/4...20mA or 50 mV linear signals, also with custom linearization. They are also provided with supply for external transmitter and digital input for the measure hold

... an insulated output ...
The 0/4...20 mA output is galvanically isolated by plating: 500V~/min, it has a resolution of 12 bit with an 0.1% accuracy

... and alarm thresholds
The 2 optional relay outputs can be used as absolute alarm thresholds with latching, blocking,

and sensor breaking functions



Not only a digital interface



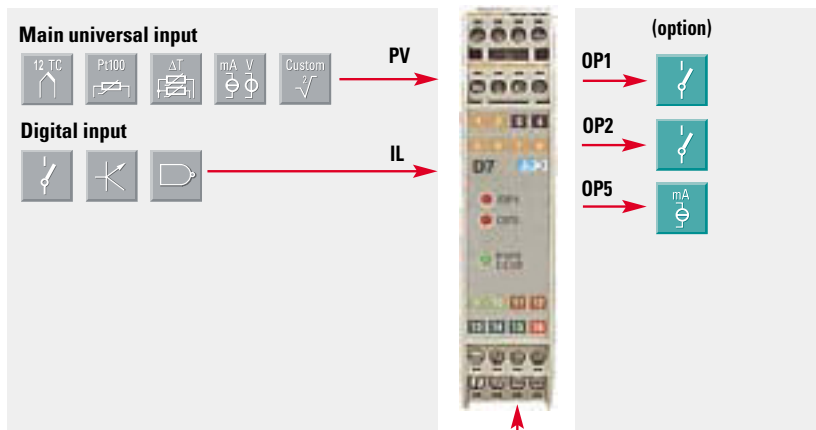
Isolated output transmitter-isolator



2 configurable relay alarms

D7 line

Resources

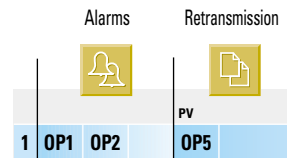


IL connected function



Modbus RS485
Parameterisation
Supervision

Outputs (option)



Application fields

The **deltaDue®** line is so versatile that it covers many possible

applications in the field of distributed control, from simple digital

acquisition to the more complex process control function, and lends itself

to many different sectors, such as



Aeronautics and Automotive



Food and Beverage



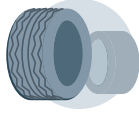
Light chemical and Pharmaceutical



HVAC



Power generating



Rubber and Plastic



Heat treatments



Ceramic



Air, water and waste water treatments



Glass

Characteristics

General	D1	D3	D7
Universal power supply 24 V~ 50/60 Hz or 24 V-. Noise immunity level IV, CE	●	●	●
Measure input, auxiliary and digital inputs			
Measure update time in ms	200	200	200
Sampling time (maximum output update time in ms)	500	500	500
Input configurable for TC, RTD, mA, mV, DT, "custom" linearization, and IR sensor	●	●	●
Power supply for external transmitter	●	●	●
Auxiliary input for CT	○		
Digital input for Auto/Man, stored Setpoint selection, hold PV, and Timer launch	●	●	● (only hold PV)
Control			
PID with overshoot control, Hot/Cold double action, "Soft Start" on output	● (C/F only with OP2)	●	
For valve drive (floating), analogue in mA		○ (no Pot)	
Tuning			
FUZZY-TUNING in 2 modalities and automatic selection	●	●	
Outputs			
Relay or SSR outputs	1+1 (opt.)	2	2 (opt.)
Relay Output (alarm), Logic Output (control)	1+1	1+1	
Analogue output in mA (Control or Retransmission)		○	○ (only Retransm.)
Alarms			
Band, Deviation or Absolute, led On/Off	3	3	3 (only Absolute)
Latching/Blocking Modality	●	●	●
Loop break alarm	●	●	
Heater break alarm with CT input	○		
Setpoint			
Stored	2	2	
Start-up and Timer functions	○	○	
Upper/lower limit and up/down Ramp can be set separately	●	●	
Serial communication			
RS485 isolated up to 9600 baud with Modbus/Jbus Slave protocol	●	●	●
CanBus (alternatively to RS485)	○	○	○
Configuration and parametrization from PC			
	●	●	●

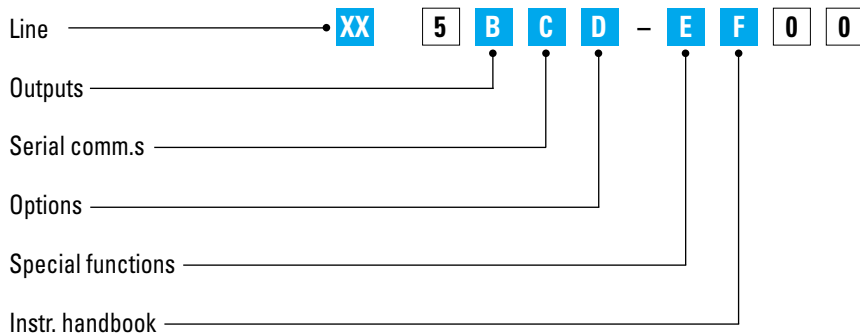
● = Standard

○ = Option



S E R I E S

Ordering codes



Line	XX
Temperature controller with CT	D1
Double action controller with analogue output	D3
Acquisitor, Transmitter-Isolator with alarms	D7

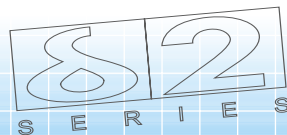
Outputs	OP1	OP2	D1	D3	D7	B
	None				✓	0
	Relay	Not available	✓			0
	Relay	Relay	✓	✓	✓	1
	SSR	Not available	✓			3
	SSR	SSR	✓	✓		5

Serial comm.s	C
CanBus	3
RS 485 Modbus/Jbus SLAVE	5

Options	D1	D3	D7	D
None	✓	✓	✓	0
Valve drive output (no potentiometer)		✓		2
Current transformer input	✓			3
OP5 control (D3 only) or retransmission		✓	✓	5
Valve drive output (no potentiometer) + OP5 retransmission		✓		7

Special functions	D1	D3	D7	E
Not fitted	✓	✓	✓	0
Start-up + Timer	✓	✓		2

Instruction handbook: user manual + installation	F
Italian-English (standard)	0
French-English	1
German-English	2
Spanish-English	3

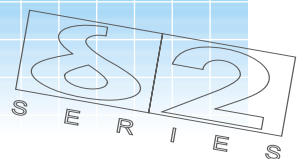


S E R I E S



S E R I E S

Distributed by:

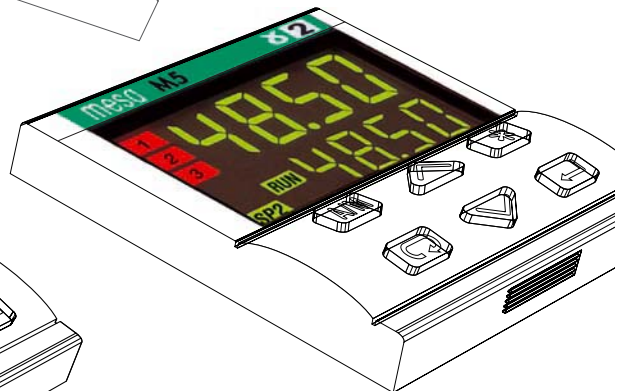
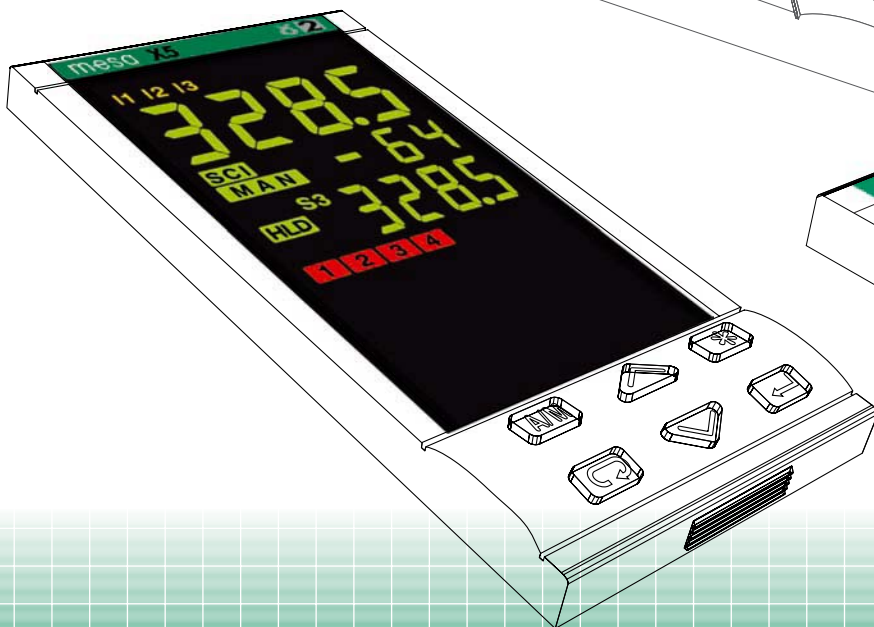
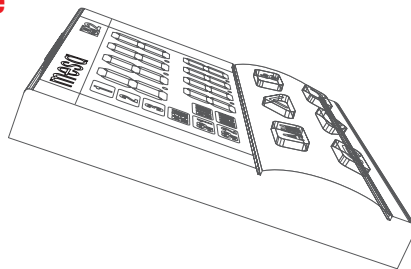
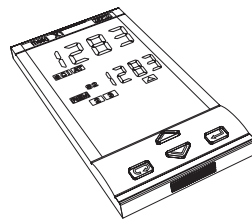
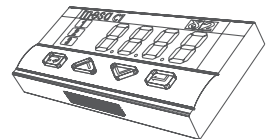


S E R I E S

gammadue® series Universal Controllers, Setpoint Programmers-Controllers and Indicators



- All sizes, from 1/32 DIN to 1/4 DIN
- Many additional features available: Timer, Start-up, Current transformer input
- Open to the external world: Modbus, PROFIBUS DP and Modbus Master
- PC configurable
- Memory chip for data copying/archiving
- Simple and safe to start up and use



MESA CONTROLLERS AND

gammadue® series

gammadue® is the result of Ascon's experience in designing and manufacturing compact, powerful and reliable controllers and indicators

A universal instrument tailor-made...

The wide available range of formats, functions and services allows the instrument most suitable to the process needs to be chosen.

gammadue® can be used with any type of sensor (thermocouples, thermoresistances, infra-red thermometers) and linear signal (mA, Volt, Hz), as well as with non-linear signals, thanks to a special Custom linearisation.

Additional inputs are also available:

- 1 analogue input for remote Setpoint, current load control (by CT), valve drive position potentiometer
- 3 digital inputs for Auto/Man, Loc/Rem, Start/Stop, etc.

Furthermore, all types of output are available: Relay, SSR, SSR drive, mA and Volt, that can freely be configured for control, re-transmission or alarms.

Control functions are ensured through a PID algorithm developed for:

- Time proportioning output with single or double action control
 - Analogue output control
 - Valve drive output control
- Additional functions further provide:
- 4 alarms configurable as normal, latching or blocking, that can be grouped in OR
 - Local, Remote and Programmed Setpoint management
 - Both "master" and "slave" serial communications
 - Mathematical package.



- All sizes, from 1/32 DIN to 1/4 DIN
- Withdrawable from front
- 2 front colours available



...kommunikativ...

Interfacing with the outside world is ensured through the three types of serial communications which, using two of the most established standard protocols - **Modbus** and **PROFIBUS DP** - allow gammadue® to be integrated in control, supervision and monitoring systems. Furthermore, the presence of **Modbus Master**, integrated with the mathematical package,

UNIVERSAL PANEL INDICATORS

...adaptable to the process...

gamma**due**®'s **Fuzzy-Tuning** is very sophisticated: it avails of two initial "one-shot" tuning methods and an automatic system which, on the basis of the process conditions, selects the optimal one. The **Adaptive-Tuning** function optimises the control of processes whose characteristics are continuously changing.

...and to the operator...

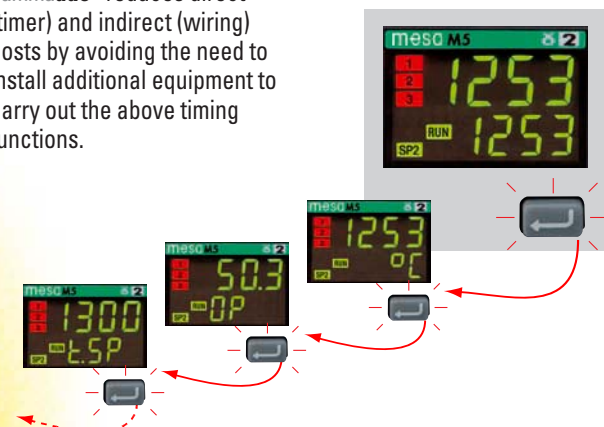
A particular customisable, password protected viewing procedure (**fast view**) allows the operator to reach rapidly the functions and information considered most important, while the option of hiding parameters or preventing their alteration prevents misuse of the instrument.

A **memory chip** is available to aid start-up operations. This chip is capable of memorising all data concerning one controller and downloading them into other controllers or archiving them. Furthermore, there is also a software package for configuring and parametrising by PC.

...includes additional services...

The integration of special Setpoint manipulation functions, such as **Start-up** and **Timer**, in addition to the most classical programmed Setpoint, makes the gamma**due**® instruments far more complete than a simple controller. Furthermore, gamma**due**® reduces direct (timer) and indirect (wiring) costs by avoiding the need to install additional equipment to carry out the above timing functions.

Fast view



2 YEARS WARRANTY

allows the top range instrument to receive, process and send data (for example the Setpoint) to other controllers belonging to the gamma**due**® series or simply equipped with **Modbus Slave** serial communications.



Icons Table:

PV input

- Thermocouple
- RTD Pt100
- Delta temp. (2xRTD)
- mA and V
- "Custom"
- Frequency

Auxiliary inputs

- Current transformer
- mA Remote setpoint
- V Remote setpoint
- Feedback potentiometer

Digital inputs

- Isolated contact
- NPN open collector
- TTL open collector

Digital outputs

- SPST relay
- SSR
- SPDT relay
- PNP open collector
- SSR drive

Analogue Output

- mA
- mA/V

Setpoint

- Local
- Memorised
- Remote
- Programmer

Special functions

- Start-up
- Timer

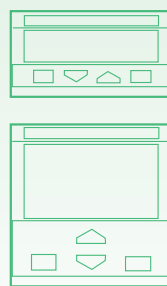
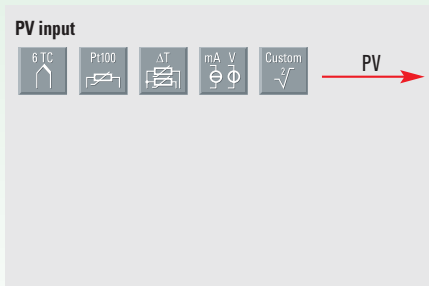
Digital input connected functions

- Auto/Man
- Memorised setpoint activation
- PV Hold
- Loc/Rem
- Run, Hold, Reset and program selection
- Stand-by
- Setpoint slopes inhibition
- Digital Outputs lock
- Keypad lock

Controller-Indicator-Transmitter

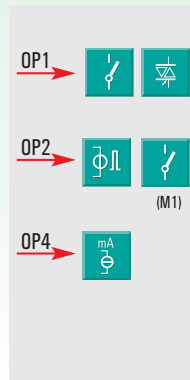
- **C1 line** - 1/32 DIN - 48 x 24 x 120 mm
- **M1 line** - 1/16 DIN - 48 x 48 x 120 mm
- Single action PID or On-Off algorithm with overshoot control
- Up to 2 configurable alarms
- Isolated analogue output for re-transmission
- Auxiliary power supply for 2-wire transmitter

- Configurable as controller, Indicator with or without alarm thresholds, Indicator/Transmitter
- Safety Limiter function (C1 only)
- FM approved, PED compliant.



Setpoint

LOC



Fuzzy tuning with automatic selection

- One shot Auto tuning
- One shot Natural Frequency

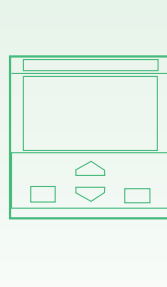
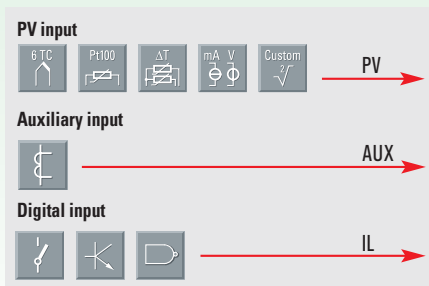
Serial communications

- RS485 Modbus Slave for configuration and supervision purposes

Hot-Runner controller

- **M2 line** - 1/16 DIN 48 x 48 x 120 mm
- Single or double action H/C PID or On-Off algorithm with overshoot control and Soft Start
- Current transformer input for load control
- Simultaneous change of the Setpoint by remote control, up to 48 instruments
- Maintaining the optimal value of the control output, even in emergencies
- Up to 2 configurable alarms

- 1 digital input for Auto/Man, Loc/Stand-by, keypad lock
- Auxiliary power supply for 2-wire transmitter.



Setpoint

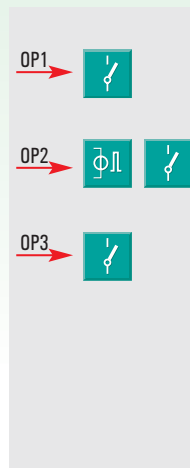
LOC

Special functions

-
-
-
-

Digital input functions

-
-
-
-
-



Fuzzy tuning with automatic selection

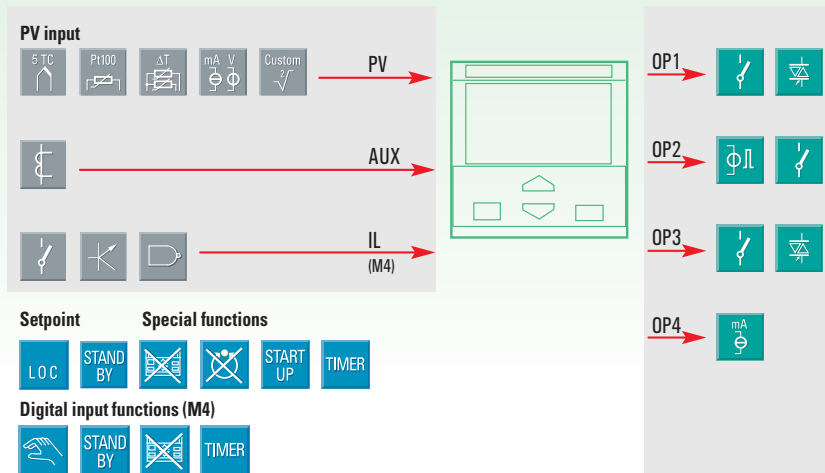
- One shot Auto tuning
- One shot Natural Frequency

Continuous tuning

- Adaptive

Temperature controller

- **M3/M4 line** - 1/16 DIN 48 x 48 x 120 mm
- Single or double action H/C PID or On-Off algorithm with overshoot control and Soft Start
- Current transformer input for load control
- Up to 2 configurable alarms
- 1 isolated analogue output for re-transmission (M3)
- 1 isolated analogue output for control and/or re-transmission (M4)
- Special functions: Start-up and Timer
- 1 Digital input (M4): Auto/Man, Loc/Stand-by, keypad lock
- Auxiliary power supply for 2-wire transmitter
- Safety Limiter function (M4 only)
- FM approved, PED compliant.



Fuzzy tuning with automatic selection



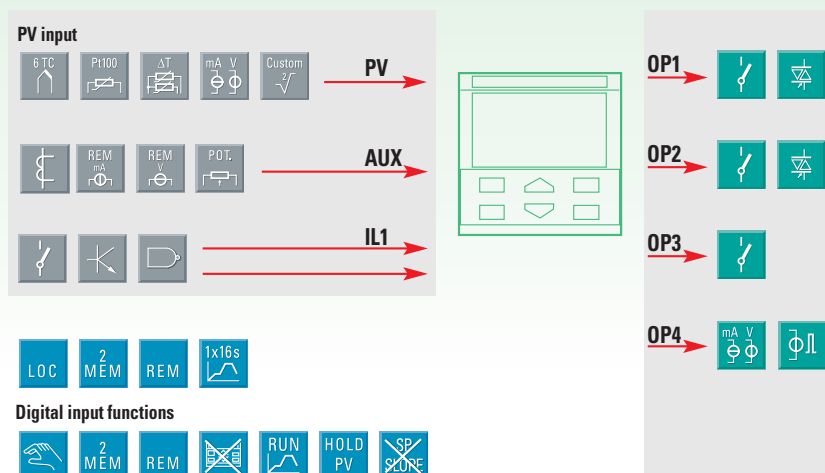
Serial communications



RS485 Modbus Slave
for configuration and supervision purposes

Process controller with programmable Setpoint

- **M5 line** - 1/16 DIN 48 x 48 x 150 mm
- 50ms sampling time
- Single or double action H/C PID or On-Off algorithm with overshoot control and Soft Start
- time proportioning, analogue and valve drive control
- Auto/Man with bumpless
- Up to 4 configurable alarms
- Remote Setpoint with Bias and Ratio trim
- 1 Setpoint programmed up to 16 segments
- Fast View for customised parameters menu
- Memory chip for data copying/archiving
- Auxiliary power supply for 2-wire transmitter.



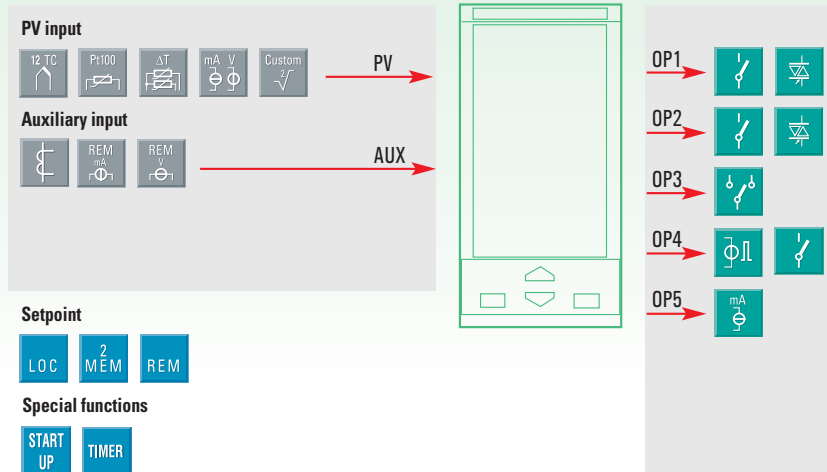
Continuous tuning



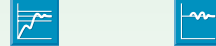
RS485 Modbus Slave
for configuration and supervision purposes

Heat/Cool Temperature controller

- **X1 line** - 1/8 DIN 48 x 96 x 110 mm
- **Q1 line** - 1/4 DIN 96 x 96 x 110 mm
- Single or double action H/C PID or On-Off algorithm with overshoot control and Soft Start
- 1 isolated analogue output for re-transmission
- Up to 3 configurable alarms
- Special functions: Start-up and Timer
- Auxiliary power supply for 2-wire transmitter.



Fuzzy tuning with automatic selection



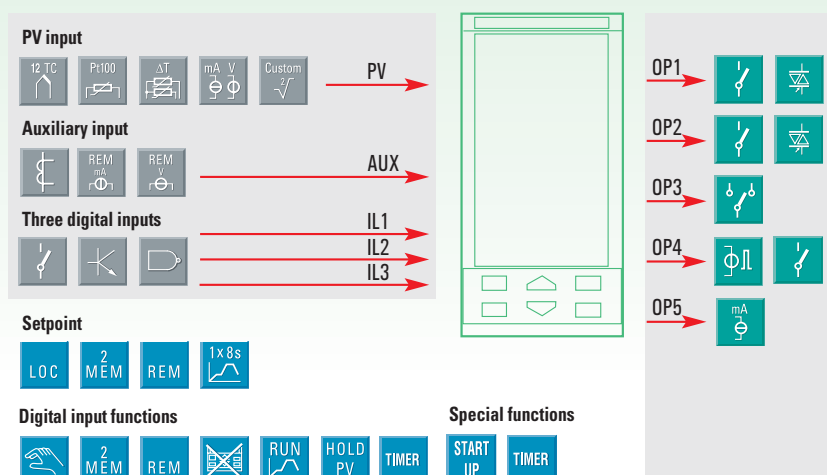
Serial communications



RS485 Modbus Slave
for configuration and supervision purposes

Double action controller with analogue output

- **X3 line** - 1/8 DIN 48 x 96 x 110 mm
- **Q3 line** - 1/4 DIN 96 x 96 x 110 mm
- Single or double action H/C PID or On-Off algorithm with overshoot control and Soft Start
- Current transformer input for load control
- 1 isolated analogue output for control or re-transmission
- Auto/Man with bumpless
- Up to 3 configurable alarms
- 1 programmed Setpoint up to 8 segments
- Special functions: Start-up and Timer
- Auxiliary power supply for 2-wire transmitter.

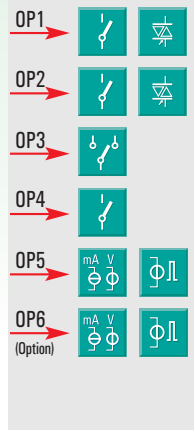
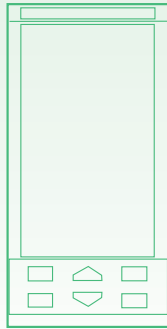
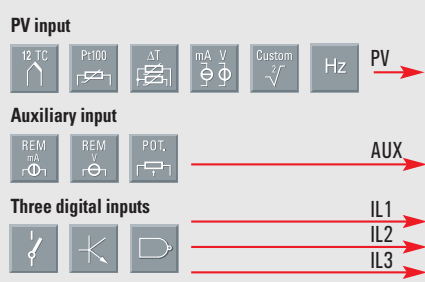


Fuzzy tuning with automatic selection



Process controller-Programmer with PROFIBUS DP and Modbus Master/Slave

- **X5 line** - 1/8 DIN 48 x 96 x 110 mm
- **Q5 line** - 1/4 DIN 96 x 96 x 110 mm
- 50ms sampling time
- 2 isolated analogue outputs for control and/or re-transmission
- Single or double action H/C PID or On-Off algorithm with overshoot control and Soft Start
- time proportioning, analogue and valve drive control
- Auto/Man with bumpless
- Up to 4 configurable alarms
- Remote Setpoint with Bias and Ratio trim
- 4 Setpoint programs up to 16 segments each
- Mathematical package
- Fast View for customised parameters menu
- Memory chip for data copying/archiving
- Auxiliary power supply for 2-wire transmitter.



One shot Auto tuning, One shot Natural Frequency, Continuous tuning Adaptive

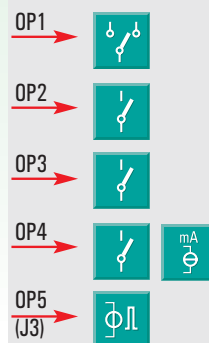
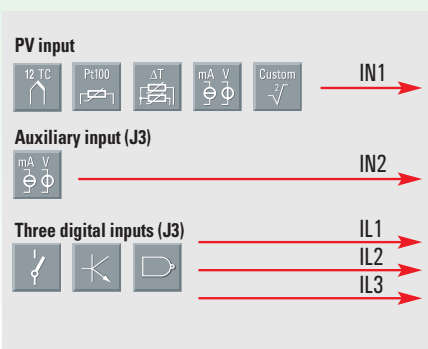
RS485 Modbus Slave for configuration and supervision purposes, RS485 Modbus Master link to other instruments

LOC, 3 MEM, REM, 4x16s

Digital input functions: 3 MEM, REM, RUN, HOLD PV, SP, SLOPE

Single or double input universal indicators

- **J1/J3 line** - 1/8 DIN 96 x 48 x 110 mm
- Configurable display colour: red or green
- Main universal input
- Auxiliary Input (J3): mA, V, for mathematical functions in combination with the main input
- Up to 4 configurable alarms, NO or NC contacts, ISA sequence (J3)
- Isolated analogue output for re-transmission
- 3 digital inputs (J3) for PV hold, min/max selection, alarm acknowledgement
- Auxiliary power supply for 2-wire transmitter.



MESA DGTP5-AK Digital Regulator



Digital regulator

Features DGTP5-AK

- Connection: Screw connection
- Wire cross-section: max. 2.5 mm Auxiliary voltage: 100 to 240 V AC, -15 to +10%, 50/60 Hz
- Power consumption: approx. 16 VA
- Climate conditions: Storage: -25...+65 °C Operation: -10...+50 °C Relative humidity from 35 to 85%, non-condensing

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